

Toray Composite Materials America, Inc.

# T800H

## INTERMEDIATE MODULUS CARBON FIBER

Intermediate modulus, high tensile strength fiber, with excellent balanced composite properties. Designed and developed to meet the weight saving demand of aircraft. Excellent processability in traditional manufacturing methods (weaving, braiding, filament winding, prepreg, etc). Manufacturing locations include Japan and France.

#### **PRODUCT DESIGNATION**

T800H	В	12,000	4	0	В
Fiber Type	Twist*	Filament Count	Sizing Type	Surface Treatment	Sizing Amount

<sup>\*</sup> B: Untwisted

#### **FIBER PROPERTIES**

PROPERTY	ENGLISH	METRIC	METHOD	
Tensile Strength	796 ksi	5,490 MPa	TY-030B-01	
Tensile Modulus	42.7 Msi	294 GPa	TY-030B-01	
Strain at Failure		1.9%	TY-030B-01	
Density		1.81 g/cm³	TY-030B-02	
Filament Diameter		5 μm		
Yield	6K	223 g/1000m	TY-030B-03	
	12K	445 g /1000m	TY-030B-03	

#### **FUNCTIONAL PROPERTIES**

PROPERTY	VALUE
CTE	-0.56 α ·10 <sup>-6</sup> /°C
Specific Heat	0.752 J/g ·°C
Thermal Conductivity	0.10 J/cm ·s·°C
Electric Resistivity	1.4 x 10 <sup>-3</sup> Ω·cm
Chemical Composition: Carbon	>96%
Na + K	<50 ppm

#### **RESIN SYSTEM COMPATIBILITY**

SIZING TYPE & AMOUNT	RESIN SYSTEM COMPATIBILITY	METHOD		
40B (1.0%)	Ероху	TY-030B-05		
50B (1.0%)	Epoxy, phenolic, polyester, vinyl ester	TY-030B-05		

#### **COMPOSITE PROPERTIES**

PROPERTY	ENGLISH	METRIC	METHOD	
Tensile Strength*	424 ksi	2,920 MPa	ASTM D-3039	
Tensile Modulus*	24 Msi	168 GPa	ASTM D-3039	
Tensile Strain		1.67%	ASTM D-3039	
Compressive Strength*	225 ksi	1,550 MPa	SACMASRM1R-94	
Flexural Strength*	248 ksi	1,710 MPa	ASTM D-790	
Flexural Modulus*	21 Msi	147 GPa	ASTM D-790	
ILSS	13 ksi	88.5 MPa	SACMASRM1R-94	
In Plain Shear Strength	24 ksi	164 MPa	ASTM D-3518	
90° Tensile Strength	14 ksi	97 MPa	ASTM D-3039	

<sup>\*</sup>Normalized to 60% fiber volume. Cured with #2592 epoxy at 130  $^{\circ}$ C.







### **T800H**

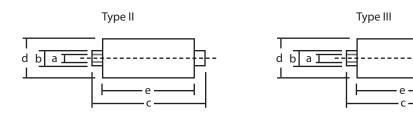


#### **PACKAGING**

The table below summarizes the tow sizes, twists, sizing types, and packaging available for standard material. Other bobbin sizes may be available on a limited basis.

TOW SIZES	BOBBIN NET WEIGHT (kg)	DODDIN TVDE		BOBBIN SIZE (mm)				CDOOL DED CACE	CASE NET WEIGHT
		BOBBIN TYPE	a	b	c	d	e	SPOOL PER CASE	(kg)
6K	2.0	II	76	82	192	157	156	12	24
12K	4.0	III	76.5	82.5	280	166	252	6	24

#### **Bobbin Type:**



Please refer to SDS for handling and disposal.