

Toray Composite Materials America, Inc.

T300

STANDARD MODULUS CARBON FIBER

Baseline carbon fiber with a 40-year production history and is known for its balanced composite properties, high quality, consistency, reliability and suppliability. Excellent processability in traditional manufacturing methods (weaving, braiding, filament winding, prepreg, etc). Manufacturing locations include Japan and France.

PRODUCT DESIGNATION

T300	В	3,000	4	0	В
Fiber Type	Twist*	Filament Count	Sizing Type	Surface Treatment	Sizing Amount

^{*} Blank: Twisted B: Untwisted

FIBER PROPERTIES

PROPERTY	ENGLISH	METRIC	METHOD
Tensile Strength	512 ksi	3,530 MPa	TY-030B-01
Tensile Modulus	33.4 Msi	230 GPa	TY-030B-01
Strain at Failure		1.5%	TY-030B-01
Density		1.76 g/cm ³	TY-030B-02
Filament Diameter		7 μm	
Yield	1K	66 g/1000m	TY-030B-03
	3K	198 g /1000m	TY-030B-03
	6K	396 g /1000m	TY-030B-03

FUNCTIONAL PROPERTIES

PROPERTY	VALUE
CTE	-0.41 α ·10 ⁻⁶ /°C
Specific Heat	0.777 J/g ⋅°C
Thermal Conductivity	0.105 J/cm ·s·°C
Electric Resistivity	1.7 x 10⁻³ Ω·cm
Chemical Composition: Carbon	>93%
Na + K	<50 ppm

RESIN SYSTEM COMPATIBILITY

SIZING TYPE & AMOUNT	RESIN SYSTEM COMPATIBILITY	METHOD		
40A/B (1.0%)	Ероху	TY-030B-05		
40D (0.7%)	Ероху	TY-030B-05		
50A/B (1.0%)	Epoxy, phenolic, polyester, vinyl ester	TY-030B-05		

COMPOSITE PROPERTIES

PROPERTY	ENGLISH	METRIC	METHOD
Tensile Strength*	264 ksi	1,820 MPa	ASTM D-3039
Tensile Modulus*	20 Msi	140 GPa	ASTM D-3039
Tensile Strain		1.26%	ASTM D-3039
Compressive Strength*	213 ksi	1,470 MPa	SACMASRM1R-94
Flexural Strength*	260 ksi	1,790 MPa	ASTM D-790
Flexural Modulus*	18 Msi	123 GPa	ASTM D-790
ILSS	14 ksi	94.1 MPa	SACMASRM1R-94
In Plain Shear Strength	14 ksi	95 MPa	ASTM D-3518
90° Tensile Strength	11 ksi	76 MPa	ASTM D-3039

*Normalized to 60% fiber volume. Cured with #2500 epoxy at 130 °C.





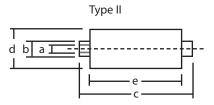


PACKAGING

The table below summarizes the tow sizes, twists, sizing types, and packaging available for standard material. Other bobbin sizes may be available on a limited basis.

TOW SIZES	BOBBIN NET	BOBBIN TYPE		BOBBIN SIZE (mm)				SPOOL PER CASE	CASE NET	
TOW SIZES	WEIGHT (kg)		a	b	c	d	е	SPOUL PER CASE	WEIGHT (kg)	
1K	1.0	II	76	82	192	132	156	12	12	
3K	2.0	<u> </u>		76	82	192	157	156	12	24
6K		II	70	02	192	137	150	12	24	

Bobbin Type:



Please refer to SDS for handling and disposal.