

## PRODUCT NOTES

Peel ply is a non-flyaway ply that is used to create a roughened surface on the cured laminate to increase the mechanical adhesion of the base substrate and structural film or paste adhesive. This product is often used in place of mechanical means for abrasion.

350°F Cure Peel Ply (Part No. FDX1500-29Q) is a polyester fabric combined with our 3900 resin system at 45% resin content. The added resin prevents the peel ply fabric from wicking resin away from the structural plies which is important for laminate fiber volume predictability and control. This product is compatible with 350°F curing CMA structural materials, including 3900 and 3960.

## PRODUCT SPECIFICATIONS

Item	Unit	Specification
Fiber Areal Weight	g/m <sup>2</sup>	99 Nominal
Resin Content	Wt%	45.0 ± 3.5
Width	mm	1537 nominal, slitting by request with tolerance of 3mm
Shelf Life	Days	730 from Date of Manufacturing when stored at 10°F
Out Life	Days	28 when exposed to environments not to exceed 77°F

Overlap Shear with EA7000 Adhesive (T800S/3900 UD Substrate)

